

# **Product Data Sheet**

#### **General Information**

Omnirad 369 is a highly efficient UV-curing agent used to initiate the photo polymerization of chemically unsaturated prepolymers – e.g., acrylates – in combination with mono- or multifunctional monomers.

Omnirad 369 is especially suitable for pigmented UV-curable systems, photoresists and printing plates.

#### **Chemical Data**

**Chemical Name:** 2-Benzyl-2-(dimethylamino)-4'-

morpholino butyrophenone

Molecular weight: 366.5 g/mol CAS No: 119313-12-1

# **Absorption Spectrum**

# **Omnirad 369** 1,5 Absorbance 225 250 275 400 425 450 475 200 300 325 350 375 500 Wavelength (nm) 0.1% -0.01% -0.001% in Acetonitrile

Issue:24/08/2017 www.igmresins.com Version:003 Page 1 of 3

### **Specification**

Appearance Visual Slightly yellow powder

PurityGC analysis $\geq$  98.5 %VolatilesLoss on Drying $\leq$  0.3 %Melting rangeMelting Point apparatus110 - 119 °C

Transmittance @ 450 nm Spectrophotometer, ≥ 90.0 %

10g/100ml Toluene

Transmittance @ 500 nm Spectrophotometer, ≥ 98.0 %

10g/100ml Toluene

Clarity of solution Visual, 10g/100ml Toluene Clear

## **Additional Typical Properties**

Solubility at 20 °C (68 °F)

butyl acetate ~ 11 % by weight hexanediol diacrylate (HDDA) ~ 10 % by weight trimethylolpropane triacrylate (TMPTA) ~ 5 % by weight tripropyleneglycol diacrylate (TPGDA) ~ 6 % by weight

### **Application**

Omnirad 369 may be used alone or in combination with suitable co-initiators such as Omnirad 184 and Omnirad 651 for UV-curable inks and varnishes for applications on paper, metal and plastic materials. Its high absorptivity makes it especially suitable for UV-curable inks.

Applications in the graphic arts (e.g., offset and screen inks, printing plates, etc.) and in the electronics industry (e.g., photoresists, solder masks, etc.) may also be of interest.

#### **Recommended Addition levels**

The amount of Omnirad 369 required for optimum performance should be determined in trials covering a concentration range :

offset inks 2.0 – 4.0 % Omnirad 369

screen inks 2.0 – 4.0 % Omnirad 369 + 1.0 – 3.0 % Omnirad 184

pigmented coatings 1.0 – 4.0 % Omnirad 369 photo polymers for imaging 0.5 – 5.0 % Omnirad 369

#### Storage & Handling

Omnirad 369 is sensitive to visible light and any exposure to sunlight should be avoided. Opened packaging should be closed after use to protect the product against light. Subject to appropriate storage under the usual storage and temperature conditions, our products are durable for at least 36 months.

Omnirad 369 should be handled in accordance with good industrial practice. Further information is provided in the material safety data sheet which is available on request.

Issue:24/08/2017 www.igmresins.com Version:003 Page 2 of 3

# **Regulatory Status**

All information can be found on MSDS (Material safety data sheet) and RIS (Regulatory Information Sheet) available upon request.

## **Packaging**

Omnirad 369 is available in 20 Kg carton.

#### Disclaimer:

The information presented in this data sheet is given in good faith and is based on the material available to us at the time of writing. The information is not to be taken as a warranty or representation for which we assume legal responsibility, nor as permission or recommendation to practice any patented invention without a license. It is offered solely for consideration, investigation and verification.

EUROPE IGM Resins B.V. (Head office) T:+31 416 316 657 sales@igmresins.com NORTH AMERICA IGM Resins USA Inc. T:+1 630 2131616 sales@igmresins.com ASIA-PACIFIC IGM Resins Shanghai Co., Ltd. T: +86 21 5208 0993

**IGM Resins Taiwan Ltd.** T: +886 342 75275

IGM Japan GK T:+81 3 5219 1502 sales@igmresins.com SOUTH AMERICA Quiminutri Comercio de Especialidades Quimicas S.A. T: +55 19 3856 4480 comercial@igmresins.com.br

Issue:24/08/2017 www.igmresins.com Version:003 Page 3 of 3