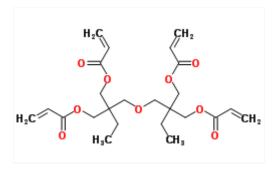


# **Product Data Sheet**

### **General Information**

PHOTOMER<sup>®</sup> 4306 is a high boiling point monomeric liquid with a relative low viscosity. PHOTOMER<sup>®</sup> 4306 is a tetra functional monomer which under exposure to ionizing radiation or added sources of free radicals undergoes polymerization.

# **Chemical Data**



Chemical Name	: D
Molecular weight	: 4
CAS No.	: 9
EINECS No.	: 3

Di-Trimethylolpropane Tetraacrylate 466 g/mol 94108-97-1 302-434-9

# **Specification**

Appearance Viscosity @ 25 °C Colour (APHA) Acid Value Moisture content Inhibitor content Solvent content Specific Gravity @ 25°C Visual Brookfield, ISO 2555 ISO 6271 ISO 660 Karl Fischer, ISO 4317 Spectrophotometer GC Analysis

Clean and Clear liquid 400 - 700 mPa.s ≤ 100 ≤ 1 mg KOH/g ≤ 0.2 % ≤ 600 ppm ≤ 2000 ppm 1.095 – 1.105 g/cm<sup>3</sup>

## **Application**

PHOTOMER<sup>®</sup> 4306 may be used, after adequate testing, in UV curable coating, ink and adhesive formulations based on acrylates, for substrates such as metal, optical, paper, wood and plastics. Other suggested uses: electronics for solder masks and inks for flexo, gravure, offset and screen.

Formulated product properties will depend on the actual reactive monomers, oligomers and additives utilized.

## **Features & Benefits**

PHOTOMER<sup>®</sup> 4306 exhibits high reactivity. In addition the material has low volatility and viscosity, good solvency for acrylated oligomers, a high crosslink density and low skin irritation.

#### **Storage & Handling**

Storage must be in a cool, shaded, well ventilated and dry area away from direct sources of heat and sunlight. Subject to appropriate storage under the usual storage and temperature conditions, our products are durable for at least 12 months.

PHOTOMER<sup>®</sup> 4306 should be handled in accordance with good industrial practice. Further information is provided in the material safety data sheet which is available on request.

#### **Regulatory Status**

TSCA (USA), EINECS (Europe), IECSC (China), DSL (Canada), PICCS (Philippines), AICS (Australia), NZIoC (New Zealand), ECL (Korea), Taiwan.

#### Packaging

PHOTOMER<sup>®</sup> 4306 is available in 200 kg drums.

Disclaimer

The information presented in this data sheet is given in good faith and is based on the material available to us at the time of writing. The information is not to be taken as a warranty or representation for which we assume legal responsibility, nor as permission or recommendation to practice any patented invention without a license. It is offered solely for consideration, investigation and verification.