## CHEMPOL® 813-1214

Conventional Acrylic Alkyd Copolymer

Product Benefits	Air dry or bake dehydrated castor oil alkyd	
Performance Benefits	<ul> <li>Very Good Adhesion to all Metals</li> <li>Excellent Color Retention</li> <li>Flexible</li> <li>Good Compatibility with Vinyls, Thermoplastic Acrylics, Nitrocellulose, and Chlorinated Rubbers</li> <li>Excellent Exterior Durability</li> <li>Heat Convertible with Melamine or Urea Resins</li> </ul>	
Recommendations for Use	<ul> <li>Auto Refinish</li> <li>Agricultural Coatings</li> <li>Heavy Duty Equipment Coatings</li> <li>Plastic-Auto OEM, Interior</li> <li>Plastic-Furniture Coatings</li> </ul>	
Typical Properties	% Solids	50 ± 1
	Solvent	Xylene
	Viscosity GH, as Supplied	T – V
	Reduced, 40% in Xylene	D - F
	Weight/Gallon (lbs)	8.0 ± 0.1
	Acid Value (max), on Solids	12
	(max), on Solution	6
	Color (max), GH	6
	Hydroxyl Number, on Solids	34*

\* Typical value



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Product Safety	Before handling the materials listed in this bulletin, read and understand the product MSDS (Material Safety Data Sheet) for additional information on personal protective equipment and for safety, health and environmental information. For environmental, safety and toxicological information, contact our Customer Service Department at 1-866-837-5532 to find an MSDS, or visit our web site: www.arkemacoatingresins.com	
	No chemical should be used as or in a food, drug, medical device, or cosmetic, or in a product or process in which it may contact a food, drug, medical device, or cosmetic until the user has determined the suitability and legality of the use. Since government regulations and use conditions are subject to change, it is the user's responsibility to determine that this information is appropriate and suitable under current, applicable laws and regulations.	
	Arkema Coating Resins requests that the customer read, understand and comply with the information contained in this publication and the current MSDS(s). The customer should furnish the information in this publication to its employees, contractors, and customers, or any other users of the product(s), and request that they do the same.	
Storage and Handling	Follow procedures typically recommended for polymer dispersions. Use corrosion- resistant storage tanks and piping. Air-operated diaphragm pumps are preferred. Avoid temperature extremes. Do not freeze: store between 5°-30°C.	



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