

This product was previously marketed as ADDITOL® VXW 5907. All specifications, formulations, and performance characteristics remain unchanged.

### TYPE

Defoamer for water dilutable paints, without silicone addition

### FORM OF DELIVERY (f.o.d.)

#### Active substance

approx. 100 %

### PRODUCT DATA

#### Determined per batch:

##### Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity [mPa.s] 140 - 300  
(25 1/s; 23 °C)

##### pH-Value DIN ISO 976

pH-value 6,5 - 8,0  
50 % E

#### Not continually determined:

##### Colour / Appearance VLN 250

colour pale yellow  
appearance clear to light  
cloudy

##### Density (Liquids) DIN EN ISO 2811-2

density [g/cm³] 1,00  
approx.  
(20 °C)

##### Flash Point DIN EN ISO 1523

flash point [°C] 55  
approx.

### SPECIAL PROPERTIES

Foam reduction and rapid defoaming through change in surface tension. In spray application it allows a reduction of flash-off time prior to stoving. Favourable influences on pigment wetting and flow-out properties.

### SUGGESTED USES

ADDITOL® VXW 5907 XFOAM is a surface active additive for water dilutable paints, particularly for spray application. In stoving paints, the flash-off time prior to stoving, can be greatly reduced, without causing defects in the cured film. The effectiveness varies with the type of the water dilutable paint. For dipping application or other methods, ADDITOL® VXW 5907 XFOAM may also be used however, other suitable antifoams are ADDITOL® XW 314 XFOAM and ADDITOL® XW 393 XFOAM.

Dosage of ADDITOL® VXW 5907 XFOAM additive is relatively uncritical. In most cases 2 to 3 % ADDITOL® VXW 5907 XFOAM f.o.d. on binder solids (100 %) are sufficient to obtain satisfactory results. Optionally the optimum quantity should be determined in individual tests.

An impairment of re-coatability even with higher doses has not been observed.

### PROCESSING

In tests for the effectiveness of the ADDITOL® VXW 5907 XFOAM additive and the most effective dose, it can be admixed to the finished paint, but should be incorporated with great care (Dissolver).

On three roll milling it is suitable to add ADDITOL® VXW 5907 XFOAM to the pigment paste prior to milling. However, it should be considered that the effectiveness may be reduced through the acidic medium of the paste. Therefore it is advisable to disperse ADDITOL® VXW 5907 XFOAM with the neutralized binder and deionized water, in a slightly alkaline medium. When pearl milling etc., ADDITOL® VXW 5907 XFOAM should be added to the paint after dispersion, during reducing the paint.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 730 days.

Turbidity may occur below 15 °C, which do not affect the effectiveness of the product.

### DISTINGUISHING FEATURES

The water-thinnability of ADDITOL® VXW 5907 XFOAM is better than ADDITOL® XW 314 XFOAM and it is therefore used in low solvent content systems (solvent content under 10 %).

