

This product was previously marketed as **ADDITOL® VXW 6388**. All specifications, formulations, and performance characteristics remain unchanged.

### TYPE

Polyurethane thickener for air-drying, aqueous coating systems

### FORM OF DELIVERY

**Active substance**  
approx. 35 %

### PRODUCT DATA

#### Determined per batch:

<b>Dynamic Viscosity DIN EN ISO 3219</b>		
dynamic viscosity (25 1/s; 23 °C)	[mPa.s]	1500 - 5000

<b>Non-Volatile Matter DIN 55671</b>		
non-volatile matter (120 °C; 10 min)	[%]	34 - 36

#### Not continually determined:

<b>Colour / Appearance VLN 250</b>		
colour		whitish

<b>Density (Liquids) DIN EN ISO 2811-2</b>		
density approx. (20 °C)	[g/cm³]	1,05

<b>Flash Point (Pensky-Martens) DIN EN ISO 2719</b>		
flash point	[°C]	>90

### SPECIAL PROPERTIES

ADDITOL® VXW 6388 RHEO additive is an urethane modified polyether with a high thickening effect in the middle shear range.

### SUGGESTED USES

ADDITOL® VXW 6388 RHEO additive is used for thickening and modification of flow properties of waterborne paints in the middle shear area e. g. gloss paints, dispersion paints and anti-corrosive paints.

Combinations of ADDITOL® VXW 6388 Rheo with ADDITOL® VXW 6360 RHEO additive allow adjustment of rheology on adequate demands.

It enables the paintmaker to formulate paints with excellent rheological properties, resulting in improved flow and levelling, film-build and brushability. ADDITOL® 6388 RHEO can be added directly to the mill-base batch or after pigment dispersion together with the other paint components to the letdown. To gain optimum gloss we recommend to incorporate ADDITOL® VXW 6388 RHEO after pigment dispersion. It can be added undiluted, but in some cases a pre-dilution with deionized water is advantageous.

Suitable for radiation curing systems.

### DOSAGE

The quantity of ADDITOL® VXW 6388 RHEO additive used in paints depends on the wanted rheological properties.

Quantity to be added: 0.1 - 3.0 % on paint formulation.

### STORAGE

Synthetic additives containing water may freeze or get inhomogeneous at temperatures below 0 °C. By this, the product will not suffer any damage, but the necessary regeneration requires extended heat treatment at 40 - 50 °C with continuous stirring. It is therefore recommended to ensure frostproof storage of such products.

### SHELF LIFE

Standard Shelf Life is 365 days from the date of manufacturing.

For products still in allnex possession allnex may extend the expiration date of a batch upon re-testing by QC.