

This product was previously marketed as **ADDITOL® XL 280**. All specifications, formulations, and performance characteristics remain unchanged.

### TYPE

Fluid, anti-settling paste with wetting properties for pigments, based on a specially modified montmorillonite clay

### FORM OF DELIVERY (f.o.d.)

pasty liquid

### Active substance

approx. 36 %

### PRODUCT DATA

#### Determined per batch:

#### Dynamic Viscosity (Brookfield) DIN EN ISO 2555

dynamic viscosity	[mPa.s]	>= 5500
(5; 20 1/min; 23 °C)		

#### Non-Volatile Matter DIN EN ISO 3251

non-volatile matter	[%]	30 - 33
* (1 h; 125 °C; 1 g)		

#### Not continually determined:

#### Colour / Appearance VLN 250

colour	light beige
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#### Density (Liquids) DIN EN ISO 2811-2

density	[g/cm³]	0,97
approx. (20 °C)		

#### Flash Point DIN EN ISO 1523

flash point	[°C]	43
approx.		

### SPECIAL PROPERTIES

As a flow- and pumpable paste ADDITOL® XL 280 RHEO prevents settling and improves wetting of pigments in solvent- and waterborne paints systems. The ADDITOL® XL 280 RHEO additive improves paint stability.

### SUGGESTED USES

ADDITOL® XL 280 RHEO additive is a highly effective additive for all industrial finishes. The easy handling of this material, owing to its favourable rheological properties, saves material and manufacture costs and simplifies the dosage.

Difficult dispersible pigments and extenders are more easily and rapidly wetted and stabilized by the action of ADDITOL® XL 280 RHEO. The rheological properties of the coating are favourably affected leading to less tendency to run-off on vertical surfaces and improving edge coverage in dip coating.

### PROCESSING

In most cases, the addition of 5 - 10 % ADDITOL® XL 280 RHEO, based on pigment, is sufficient to prevent completely the pigment settlement. It is recommended to add the ADDITOL® XL 280 RHEO before the milling stage in order to obtain an optimum effect. In the case of later introduction, the effectiveness should be checked by preliminary trials.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 730 days.

ADDITOL® XL 280 RHEO should only be stored in tightly-closed, plastic or internally coated metal containers.

### DISTINGUISHING FEATURES

ADDITOL® XL 280 RHEO additive shows the advantage over ADDITOL® XL 270 RHEO, in the case of specific very high density pigments, of prevention in the tendency of the pigments to settle on storage of the coating.

### \* Note

The non-volatile matter content of a product is not an absolute quantity but depends upon the temperature and period of heating used for the test. Consequently, when using this method, only relative and not true values for non-volatile matter content are obtained owing to solvent retention, thermal decomposition and evaporation of low molecular mass constituents. The method is therefore primarily intended for testing different batches of the same type of product.

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